

International Master's Programs of Chemical Engineering in the Graduate School of Engineering,  
Kyushu University (Academic Year from October, 2025)

Subject: Mass Transfer (1 sheet)

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1. (25 points)

Consider the diffusion of dilute component A in a stationary fluid in a cylindrical tube of radius  $R$ . Let  $C_A$  be the concentration of component A, and  $D$  be the diffusion coefficient.

(1.1) The rate of change in concentration  $C_A$  due to diffusion in cylindrical coordinates is expressed as follows:

$$D \left[ r^{B_1} \frac{\partial}{\partial r} + r^{B_2} \frac{\partial^2}{\partial r^2} + r^{B_3} \frac{\partial^2}{\partial \varphi^2} + r^{B_4} \frac{\partial^2}{\partial z^2} \right] C_A.$$

Answer the integers corresponding to  $B_1, B_2, B_3$ , and  $B_4$ . Additionally, provide the rationale for these values.

(1.2) At the inner wall of the tube, component A is decomposed at a rate of  $kC_A A_w$  per unit time, where  $k (> 0)$  is a constant and  $A_w$  is the wall surface area. Assuming that  $C_A$  is uniform in both the radial and circumferential directions, derive the partial differential equation describing the time variation of  $C_A$ .

2. (25 points)

Consider the mass transfer of a protein from a stationary sphere surface of diameter  $d = 0.1$  mm into the surrounding flowing water. The diffusion coefficient of the protein in water is  $D = 1 \times 10^{-9}$  m<sup>2</sup>/s and the Schmidt number is  $Sc = 700$ . The concentration the protein on the sphere is  $C_s = 100$  mol/m<sup>3</sup>, and in flowing water is  $C_\infty = 0$ . The Sherwood number  $Sh$ , Reynolds number  $Re$ , and Schmidt number  $Sc$  are assumed to follow the correlation  $Sh = 2 + 0.6Re^{1/2}Sc^{1/3}$ .

(2.1) Calculate the flux of the protein from the sphere surface to the water when the flow velocity of water far from the sphere is  $U_\infty = 3.5$  cm/s.

(2.2) When the flow velocity is increased, the flux becomes twice as large as in question (2.1). Answer how many times  $U_\infty$  has increased.